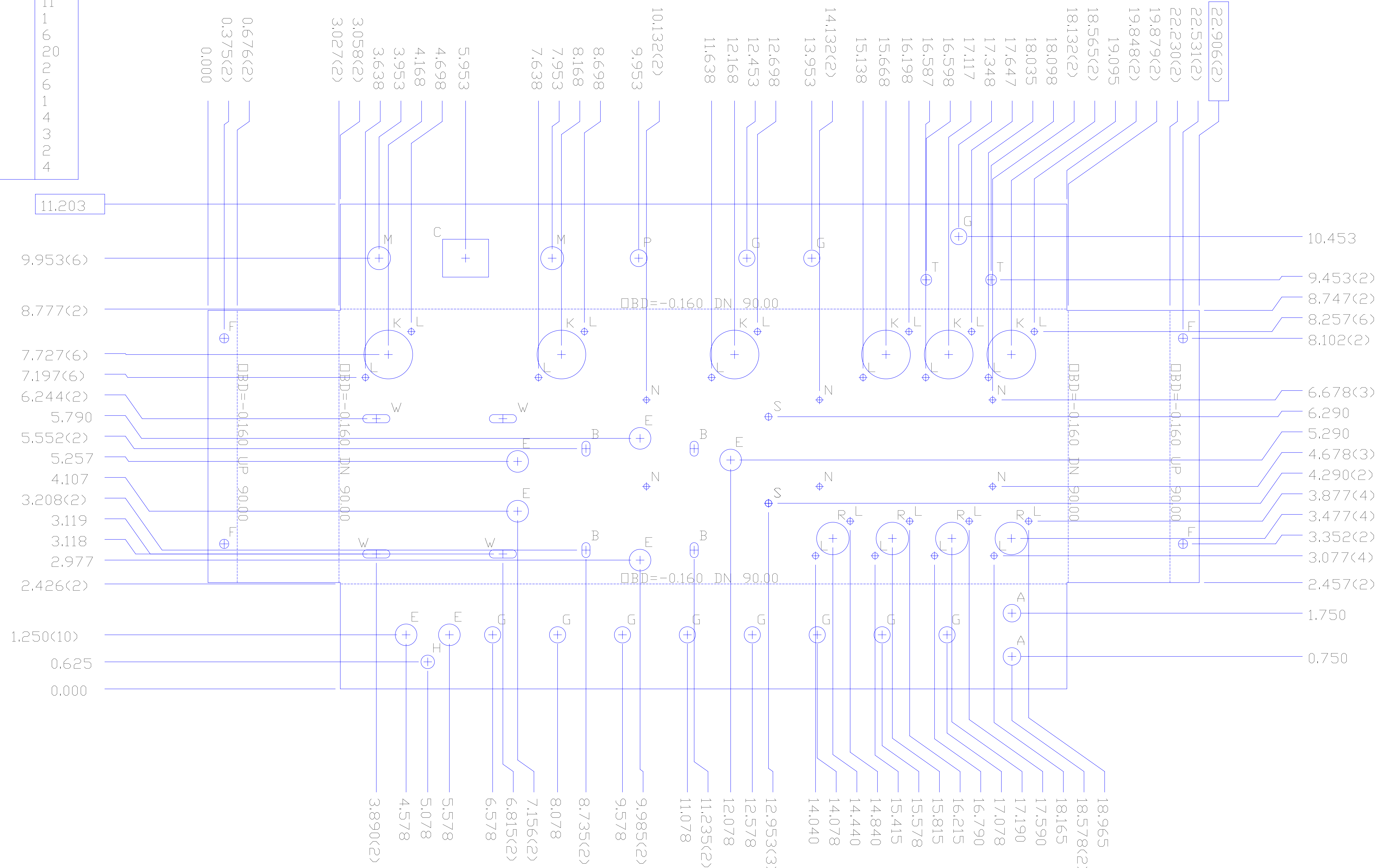


HOLE DATA

IDENT	DESCRIPTION	QTY
A	0.4060 DIA	2
B	0.1870 X 0.3440 OBR	4
C	0.8750 X 1.0630 REC	1
D	0.1880 X 0.3750 OBR	7
E	0.5000 DIA	4
F	0.2130 DIA	11
G	0.3750 DIA	1
H	0.3120 DIA	6
K	1.1250 DIA	20
L	0.1400 DIA	2
M	0.5300 DIA	1
N	0.1250 DIA	4
P	0.3900 DIA	3
R	0.7500 DIA	2
S	0.1560 DIA	4
T	0.2500 DIA	2
W	0.1880 X 0.6250 OBR	4

ALL BENDS UP 90 DEGREES UNLESS OTHERWISE NOTED
 TYPICAL BEND RADIUS = 0.102
 MATERIAL THICKNESS = 0.090
 OBD = -0.1607 K FACTOR= 0.4460
 IBD = 0.0193 BA = 0.2233



DO NOT SCALE THIS PRINT

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES		
TOLERANCE		
.00 +.06	.000 +.015	ANGLES
.00 +.03	.000 +.005	± 1 DEG
REMOVE ALL BURRS		
DIMENSIONS APPLY AFTER PLATING OR HEAT TREATMENT		
THREADS	EXTERNAL CL 2A	INTERNAL CL 2B

REV		CN	NEW RELEASE		BY	CHK	APPR	DATE
Customer Weber VST			REVISIONS					
MATERIAL			PROFESSIONAL ENG. & MFG., LLC.					
aluminum			P.E.M. <small>PO. BOX 4413 KOKOMO, IN 46904-4413</small>					
ACTIVITY			PART NAME					
			6H50					
DRAWN BY			NAME		DATE		FINISH	
N S					08/04/06		PART DESCRIPTION	
CHECKED BY			HEAT TREATMENT					
			MODIFIED 60100					
APPROVAL			SCALE			SHEET		
			0.5239					